

In the embodiments described in the specification an artificial reef is assembled from a plurality of superposed layers of modules having similarly shaped projections and recesses located at predetermined specific locations on top and bottom surfaces and having a continuous through hole extending through each module. The projections of modules in one layer are received in recesses of modules in an adjacent layer so that the through holes of the modules in adjacent layers are vertically aligned and continuous columns of concrete formed in the vertically aligned through holes unite the modules to provide a unified artificial reef.

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